



***Tempe Chamber of Commerce
w/ Terra Travel
Discover Tuscany
Nov. 5 - 14, 2009
Single Rate pp: 3,499.00
Double Rate pp 3,099.00***

***Please contact the Tempe
Chamber at (480) 967-7891 to
learn more or make your
reservation.***

Highlights...

Rome • Assisi • Basilica of St. Francis • Montecatini Terme
Florence • Tuscan Feast • San Gimignano • Winery Tour
Siena

10 Days • 13 Meals: 8 Breakfasts • 5 Dinners

COLLETTE EXPERIENCES

- ★ Experience the benefits of Whisper Headsets, designed for better communication between you and your guides throughout your tour.
- ★ Visit the Academy Gallery and Michelangelo's famous statue of "David".
- ★ Sample delectable wines during an included wine tasting in the heart of the Chianti region.
- ★ Visit the breathtaking historic city of Siena.
- ★ Enjoy a guided tour of historic Assisi and visit the Basilica of St. Francis, a World Heritage Site containing famous frescos by world-renowned artists.
- ★ Enjoy a relaxing 6-night stay in Tuscany, the birthplace of the Italian Renaissance.

Your tour begins in Rome. This evening, get acquainted with your fellow travelers during a festive welcome dinner at a local restaurant where regional foods, traditional opera music and fine Italian wines kick off your Tuscan adventure. *Today dinner will be included.*

Day 3: Rome - Assisi - Montecatini Terme

★**LANGUAGE DISCOVERY:** Today, your Tour Manager will help you discover the origin and history of the language(s) you will experience on your tour along with key words and phrases that will help you communicate with the locals.★ Travel north from Rome to the medieval walled city of Assisi, the birthplace of the patron saint of Italy, St. Francis. A local expert guides you on a tour of the magnificent Basilica of St. Francis and the historic old city. Continue on through beautiful Tuscany, ending in the famous spa resort town of Montecatini Terme, your home for the next six nights. *Today breakfast and dinner will be included.*

Day 4: Florence

A cultural tour in the "Cradle of the Italian Renaissance" showcases the beautiful city of Florence. A local Florentine guide highlights many of the city's priceless treasures, including the Academy Gallery* which houses Michelangelo's monumental statue of David. At the Piazza del Duomo, which is the center of religious life in medieval

Day 1: Overnight Flight

Your adventure begins with an overnight flight to Italy. Rolling landscapes, savory wines, delicious food, and stunning architecture... this can only be Tuscany. On this special journey you will enjoy walking tours in Italy's most charming towns, visit magnificent historic monuments and sample mouth-watering cuisine and wines.

Day 2: Arrive Rome, Italy - Tour Begins

Florence, you will see the impressive Cathedral of Santa Maria del Fiore. You will also view the Church of Santa Croce and the burial places of Michelangelo, Galileo and Machiavelli. The remainder of your day is at leisure to explore this unparalleled city. **★A delightful experience awaits you this evening when you attend a Tuscan feast featuring traditional cuisine, savory wines and your favorite Italian melodies.★** *Today breakfast and dinner will be included.*

Day 5: San Gimignano

Discover the hilltop village of San Gimignano, one of the most picturesque places in Tuscany. Explore this enchanting medieval town, from its famous 14 towers to its magnificent vistas overlooking the vineyards of Tuscany. Enjoy free time for lunch and perhaps some famous Italian gelato before hitting some of the town’s great shops. Your day continues with a special visit to a Tuscan winery for the opportunity to sample a selection of the local wines that have made Tuscany so well-known. During your visit, learn about the art of winemaking and the process of making Italian olive oil.

Today breakfast will be included.

Day 6: Montecatini Terme

Enjoy a day of leisure to relax and experience the local flavor. Take this opportunity to shop at the local boutiques and dine at one of the many fine local restaurants. Or perhaps you will choose an optional excursion to Pisa and Lucca. The ancient maritime Republic of Pisa is where you will find the Piazza dei Miracoli, the Cathedral or "Duomo", its historic Baptistery and the world-famous Leaning Tower of Pisa! Together they make up your Italian piazza. Your option continues with a journey to historic Lucca, one of the most charming old towns in Tuscany, to explore its gothic palaces, quaint shops, and bustling streets. *Today breakfast will be included.*

Day 7: Siena

Begin the day learning the traditional Italian techniques of leather making during a visit to the family-owned Pierotucci Leather Shop. Continue your journey through Tuscany’s low-lying hills and olive groves to Siena, one of Italy’s most beautiful cities. **★Embark on a lovely walking tour through Siena's narrow, Gothic streets and behold stunning palaces, mansions and the historic Piazza del Campo.★** Enjoy free time to soak up Siena’s captivating ambiance and perhaps have lunch in one of the city's cafes. Or, you may climb to the top of the Torre Del Mangia for a breathtaking view of Siena and the Tuscan countryside. *Today breakfast and dinner will be included.*

Day 8: Florence

★Today you return to Florence and enjoy a guided tour of the amazing Pitti Palace*.★ See master works by artists such as Raphael, Rubens and Caravaggio in this impressive collection, and also tour the staterooms of this former royal palace. The remainder of the day is at leisure for you to independently explore the many treasures of this great city. Return to Montecatini for an evening at leisure. *Today breakfast will be included.*

Day 9: Montecatini - Rome

Depart Montecatini this morning for the cosmopolitan capital of Italy, Rome! Upon arrival you will have an opportunity to enjoy an optional tour of Classical Rome featuring the Colosseum, Arch of Constantine, Roman Forum and Piazza Venezia. This evening, join your fellow travelers and friends for a farewell dinner celebrating the end of a memorable trip to the unforgettable and ever-beautiful region of Tuscany. *Today breakfast and dinner will be included.*

Day 10: Rome - Tour Ends

Your tour ends today. *Today breakfast will be included.*

YOUR ITINERARY AT A GLANCE

Day 1	Overnight Flight
Day 2	Crowne Plaza St. Peter's, Rome
Day 3 - 8	Hotel Ercolini & Savi, Montecatini Terme or Hotel Minerva, Montecatini Terme
Day 9	Crowne Plaza St. Peter's, Rome

On some dates alternate hotels may be used.

"Value Stay": tours provide all the primary experiences a standard Collette Tour offers. These vacations have fewer inclusions and meals, and may stay at 3-4 star hotels, or hotels not as centrally located.

Please Note:

Air rate and schedule are applicable for groups of 10 or more traveling on the same flights and dates.

Single accommodations are limited and are available on a first come, first served basis.

To complete your vacation, we include roundtrip airport-to-hotel transfers when purchasing Collette airfare with your tour. If you have arranged for your own air, we are pleased to provide you the option of *purchasing* these transfers. Please note that all transfers will leave at pre-scheduled times.

Days of features are interchangeable.

*The Pitti Palace and Academy Gallery are closed Mondays.

To truly experience the program and destination, you need to be able to participate in physical activities such as longer walking tours, walking over uneven terrain, climbing stairs and periods of standing. Some of the touring days may be longer, with select included activities occurring later in the evening. Some of the most unique sightseeing can mean accessing locations that restrict motorcoaches, especially in historic areas. For your comfort, we recommend bringing walking shoes.

IMPORTANT RESERVATION INFORMATION

Responsibilities: Neither Collette Travel Services, Inc., its affiliated entities and its and their employees, shareholders, officers, directors, successors, agents, and assigns (collectively "Collette"), own or operate any person or entity which is to or does provide goods or services for these trips. Because neither maintains any control over the personnel, equipment, or operations of these suppliers, Collette assumes no responsibility for and cannot be held liable for any personal injury, death, property damage or other loss, accident, delay, inconvenience, or irregularity which may be occasioned by reason of (1) any wrongful, negligent, willful or unauthorized acts or omissions on the part of any of the suppliers or other employees or agents, (2) any defect in or failure of any vehicle, equipment, or instrument owned, operated or otherwise used by any of these suppliers, or (3) any wrongful, willful or negligent act or omission on the part of any other party not under the supervision and control of Collette. Additionally, responsibility is not accepted for losses or expenses due to sickness, lack of appropriate medical facilities or practitioners, weather, strikes, theft or other criminal acts, war, terrorism, computer problems, or other such causes. All services and accommodations are subject to the laws of the country in which they are provided. Collette reserves the right to make changes in the published itinerary whenever, in their sole judgment, conditions warrant, or if they deem it necessary for the comfort, convenience, or safety of the tour. They reserve the right to withdraw any tour announced. Collette reserves the right to decline to accept any person as a member of the tour, or to require any participant to withdraw from the tour at any time, when such action is determined by the tour manager to be in the best interests of the health, safety, and general welfare of the tour group or of the individual participant. Neither does Collette accept liability for any carrier's cancellation penalty incurred by the purchase of a non-refundable airline or other ticket to the tour departure city and return or otherwise. Baggage and personal effects are the sole responsibility of the owner at all times. Participants may be photographed for the promotional purposes of Collette. Arbitration - I agree that any dispute concerning,

relating, or referring to this contract, the brochure or any other literature concerning my trip, or the trip itself, shall be resolved exclusively by binding arbitration according to the then existing rules of the American Arbitration Association in Rhode Island. Such proceedings will be governed by substantive Rhode Island law. Payment of the deposit to Collette constitutes acceptance of these terms and conditions.

Consumer Protection Plans: Collette Travel Service holds membership in the following highly reputable industry organizations: the United States Tour Operators Association and the American Society of Travel Agents. Each association operates a consumer protection plan to cover deposits made by travelers. Full details are available from the organizations or Collette Travel Service. Collette is pleased to give this additional protection to our clients. **Our California Sellers of Travel registration number is 2006766-20. Our State of Washington Unified Business Number is 601220855. Our Nevada Sellers of Travel registration number is 2003-0279.**

IDENTIFICATION

Passports are required for this tour at your expense. Certain countries require a minimum of 6 months passport validity. You are strongly urged to contact the appropriate consulate for details. Visit www.travel.state.gov for the U.S. State Department for the latest details about passports and visa requirements.

IMPORTANT: We recommend that our clients traveling abroad take a photocopy of their passport and applicable visas. It should be packed separately from your actual passport and visa. We also recommend leaving a copy at home with your emergency contact.

